

4"-12" SPECIFICATION DATA

Diamond C900 PVC Pipe (4" through 12") is made of 12454 compound per ASTM D1784, and is manufactured in accordance with the dimensional, chemical, and physical requirements of AWWA C900.

Diamond C900 PVC Pipe bears the mark of NSF International (NSF) indicating NSF61 certification, NSF6 (UL1285) indicating certification to the UL 1285 standard, and NSF6 (FM1612) indicating certification to the FM 1612 standard. Some factory locations produce C900 bearing the mark of the Canadian Standards Association (CSA) and NSF-14..

Diamond C900 PVC Pipe utilizes a gasket, meeting the requirements of ASTM F477 and D3139, to seal the integral bell socket to the spigot of the next joint. Each male end is beveled to facilitate joint assembly, and the spigot is reference marked to ensure proper insertion depth. Diamond furnished lubricant is to be used in the joining process. Specialty gaskets may be available upon request.

PHYSICAL PROPERTIES OF PVC 12454:

Property	ASTM Test	Minimum
Specific Gravity	D792	1.40
Tensile Strength, psi	D638	7,000
Tensile Modulus, psi	D638	400,000
IZOD Impact Strength	D256	.65ft., lb./in.

SHORT FORM Specification for Diamond C900 PVC Water Pipe. Diamond C900 PVC Water Pipe shall be made of compounds conforming to ASTM D1784 with a cell classification of 12454. Diamond C900 shall meet all the dimensional, chemical, and physical requirements as outlined in AWWA C900 and will be supplied in 20 and 22 foot laying lengths. Joints shall meet the requirements of ASTM D3139 and shall be formed using Rieber Technology. Gaskets shall meet the requirements of ASTM F477. Potable water pipe shall be manufactured from National Sanitation Foundation (NSF) approved compounds.

C900™

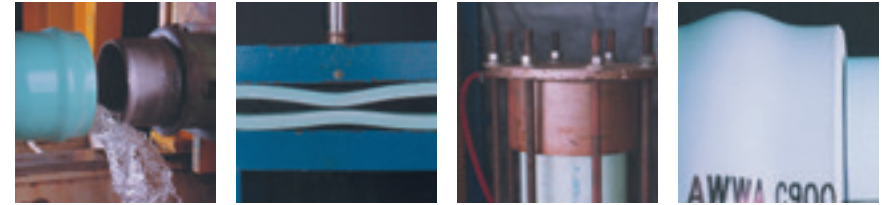
AWWA C900 SPECIFICATION DATA. SUPPLIED IN 20 AND 22 FOOT LAYING LENGTHS.

Nominal Pipe Size in. (mm)	A Outside Dia. Inches	B Bell Dia. Inches	D Assembly Mark 1 Inches *	E Assembly Mark 2 Inches *	t C900 DR-14 305 psi Min Wall Inches	t C900 DR-18 235 psi Min Wall Inches	t C900 DR-25 165 psi Min Wall Inches
4" (100)	4.800	6-1/2"	4-1/4"	5-1/4"	0.343	0.267	0.192
6" (150)	6.900	9-1/4"	4-5/8"	5-5/8"	0.493	0.383	0.276
8" (200)	9.050	11-3/4"	5-1/8"	6-1/8"	0.646	0.503	0.362
10" (250)	11.100	14-1/4"	5-3/4"	6-3/4"	0.793	0.617	0.444
12" (300)	13.200	16-3/4"	6-1/8"	7-1/8"	0.943	0.733	0.528

Prices are subject to a firm policy of "Price in effect at time of shipment on regular purchases" "Possession of this page does not constitute an offer of sale" *Tolerance of +/- 1/4" allowed"

EXTREME TESTING CONDITIONS

C900 PVC pressure pipe, available in pressure ratings for a wide range of water transfer applications (Available in sizes from 4" through 12")



RIEBER JOINT ILLUSTRATION

